

DULUX® AUTOSPEED® 485 S0024 High Build 1K Primer



Dulux Australia

ABN 67 000 049 427

Product Name:

485-S0024 Dulux® AutoSpeed® High Build 1K Primer

Product Description:

Dulux® AutoSpeed® High Build 1K Primer is a single pack product that may be thinned prior to use.




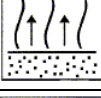



It is to be used as a primer for substrates such as mild steel, aluminium, steel and fibreglass. It may also be used over sound existing finishes. These surfaces should be cleaned and sanded prior to priming.

Note: The aluminium surface requires suitable preparation. It is recommended that the adhesion over aluminium is checked before using this product.

Product & Additives:

Dulux® AutoSpeed® High Build 1K Primer 485-S0024

Dulux® AutoSpeed® 2K Thinner 920-89292

	Thinner	Up to 50% (by volume) of Dulux® AutoSpeed® 2K Thinner 920-89292 can be used to reduce the spraying viscosity.
	Gravity Feed / Suction Feed	Fluid Tip: CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm Spraying Pressure: 400 kPa/4bar 200 kPa/2 bar Or refer to manufacturer's recommendations
	Application	2-3 wet coats
	Air Flash	10 minutes air flash between coats
	Drying	At 25°C, 1-2 hours at a dry film thickness of 50-80um.
	Sanding - Manual	P600-P800 Sand thoroughly before applying finish coat if required
	Spraying	Use air fed mask at all times. Refer applicable AS/NZS Standards

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For Safe Handling:

Please refer to the Material Safety Data Sheet No: 22781 for this product before use.

In the event of an emergency contact: 1 800 033 111 (ALL HOURS)

For further information contact:

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485 LINE Dulux AUTOspeed[®] High Build 1K Primer

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