

# DULUX<sup>®</sup> AUTOSPEED<sup>®</sup> 485 S0040 CV Ultraetch Primer



Dulux Australia  
ABN 67 000 049 427

## Product Name:

485-S0040 Dulux<sup>®</sup> Autospeed<sup>®</sup> CV Ultraetch Primer

## Product Description:

Dulux<sup>®</sup> Autospeed<sup>®</sup> CV Ultraetch Primer is a single pack product that may be thinned with Dulux<sup>®</sup> Autosolv<sup>®</sup> GP Thinner, 920-S0003.

All substrates must be thoroughly prepared and cleaned. It is recommended that Dulux<sup>®</sup> AutoSpeed<sup>®</sup> Prepwash 965-89784 is used for cleaning and degreasing of surfaces.

Suitably prepared surfaces:




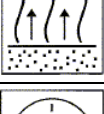


- Steel
- Aluminium
- Stainless Steel 316

Note: The aluminium surface requires suitable preparation. It is recommended that prior to proceeding, the adhesion over aluminium be checked.

The Ultraetch primer may be top coated with most single and two pack topcoats. It is recommended that prior to proceeding, the top coat and primer be tested for adhesion.

## Product & Additives:

Dulux<sup>®</sup> Autospeed<sup>®</sup> CV Ultraetch Primer  
Dulux<sup>®</sup> Autosolv<sup>®</sup> GP Thinner, 920-S0002

	<b>Thinning</b>	Thin up to 10% by weight with <i>Dulux Autosolv</i> GP Thinner, 920-S0003 can be used to reduce the spraying viscosity.
	<b>Gravity and Suction Feed</b>	<b>Fluid Tip:</b> CONVENTIONAL: 1.5 - 1.8mm HVLP: 1.5 - 1.9mm <b>Spraying Pressure:</b> 400 kPa/4bar 200 kPa/2 bar Or refer to manufacturer's recommendations
	<b>Application</b>	1-2 wet coats, overlapping each pass 50%.
	<b>Air Flash</b>	3 - 5 minutes air flash
	<b>Drying</b>	At 25°C, touch dry in 10 mins. Full cure in 45 mins. Over coating in a minimum of 10 mins.
	<b>Sanding - Manual</b>	Sand with P600-P800. Sand thoroughly before top coating.

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	<b>Spraying</b>	Use air fed mask at all times. Refer applicable AS/NZS Standards
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## For Safe Handling:

Please refer to the Material Safety Data Sheet No: DLX000843 for this product before use.

**In the event of an emergency contact: 1 800 033 111 (ALL HOURS)**

## For further information contact:

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